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V Semester B.Sc. Degree (CBCSS – OBE-Regular/Supplementary/ Improvement) Examination, November 2022 (2019 Admission Onwards) CORE COURSE IN STATISTICS

5B08 STA : Statistical Quality Control and Operations Research

Time: 3 Hours

Max. Marks: 48

Instruction: Use of calculators and statistical tables are permitted.

PART - A

Answer all questions. Each question carries 1 mark.

(6×1=6)

- 1. What is the limitation of graphical method of solving an LPP?
- 2. Define a convex set.
- 3. What do you mean by degeneracy in Transportation Problem?
- 4. When do you say that an Assignment Problem is unbalanced?
- 5. What do you mean by 'Quality' of a product?
- 6. Define Process Capability Limits.

PART - B

Answer any 7 questions. Each question carries 2 marks.

(7×2=14)

- 7. What are slack and surplus variables?
- 8. Define primal and dual LPPs.

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- 9. Write down the mathematical formulation of Transportation problem.
- 10. Express Assignment Problem in the form of an LPP.
- 11. Give the control limits of np-chart when:
 - a) Standards are known
 - b) Standards are unknown.
- 12. Differentiate between 'Defects' and 'Defectives' with examples.
- 13. What do you mean by Process control and Product control?
- 14. Give the merits of Acceptance Sampling Plans.
- 15. What is the difference between Attribute Sampling Plan and Variable Sampling Plan ?

PART - C

Answer any 4 questions. Each question carries 4 marks.

 $(4 \times 4 = 16)$

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- 16. Give one example each for the situation of an LPP having
 - a) Unbounded solution
 - b) No feasible solution.
- 17. Solve the following LPP using graphical method Maximize Z = 2x + 5y subject to $x + 4y \le 24$, $3x + y \le 21$, $x + y \le 9$, $x, y \ge 0$.
- Describe the procedure of North-West Corner Rule for finding initial solution of a Transportation Problem.
- 19. Describe the statistical basis in the construction of Control Charts.
- 20. Derive the control limits of a c-chart.
- 21. Define AQL, LTPD, AOQ and AOQL.

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PART – D

(2×6=12)

22. Explain the various steps involved in Simplex Method.

Answer any 2 questions. Each question carries 6 marks.

23. Solve the Assignment Problem for minimizing the cost as given in the following table.

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	1	Н	Ш	IV
Α	8	26	17	11
В	13	28	4	26
С	38	19	18	15
D	19	26	24	10

- 24. Describe the procedure of construction and interpretation of Mean Chart and Range Chart.
- 25. Give the various steps involved in a Single Sampling Plan. Derive the OC function and ATI for the Single Sampling Plan.